



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2281

Job Sheet 168186



Part No: D2281

Job Qty: 50 ea

Part Name: Jack Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/28/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV G IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPP: rev B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		12/27/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	50 pcs		12/27/17	0.00	2.62	Waterjet1		SC DAS
120	QC	50 pcs		12/27/17	0.00	0.00	QC8		38 7-89
130	Small Fab	50 pcs		12/27/17	0.00	1.55	Small Fab		DAS
140	Brake NC	50 pcs		12/28/17	0.01	1.26	Brake NC 1		38
150	QC	50 pcs		12/28/17	0.00	0.00	QC5		EL
160	Packaging	50 pcs		12/28/17	0.00	0.00	Packaging3		
170	QC21-SA	50 Ea		12/28/17	0.00	0.00	QC21		

Part Op 100 - CUT AS PER DRWG D2281 REV. G

Descriptions: 130 - Deburr

140 - Form as per D2281 using D2281-T2

160 - LOCATION : WA001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S14GA	6	25	0	0

M137764

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Jack Saddle	4.468Inches ± 0.010	4.478 4.458		
2	Jack Saddle	4.114Inches ± 0.010	4.124 4.104		
3	Jack Saddle	2.933Inches ± 0.010	2.943 2.923		
4	Jack Saddle	1.535Inches ± 0.010	1.545 1.525		
5	Jack Saddle	0.354Inches ± 0.010	0.364 0.344		
6	Jack Saddle	0.354Inches ± 0.010	0.364 0.344		
7	Jack Saddle	0.604Inches ± 0.010	0.614 0.594		
8	Jack Saddle	2.000Inches ± 0.010	2.010		

DART
AEROSPACE
S023239



Jack Saddle

PART NO: D2281

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/15/17

Job No: 168186

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

			1.990	
9	Jack Saddle	3.396Inches ± 0.010	3.406 3.386	
10	Jack Saddle	3.646Inches ± 0.010	3.656 3.636	
11	Jack Saddle	4.000Inches ± 0.010	4.010 3.990	
12	Jack Saddle	1.525Inches ± 0.010	1.535 1.515	
13	Jack Saddle	2.475Inches ± 0.010	2.485 2.465	
14	Jack Saddle	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter
15	Jack Saddle	0.080Inches ± 0.010	0.090 0.070	

Plex 11/10/17 1:10 PM Dart.lajeunesse.marie